

TECHNICAL DATA SHEET



Doc. Nr. TDS_5-210

Version: 2022_01

1K SYNTHETIC TOPCOAT 5-210







Eurolux Synthetic Topcoat 5-210 is a one-component, fast drying alkyd-based Topcoat for spraying.

High gloss, for steel and wooden surfaces.

Quick drying, mechanically stable and good resistance against chemicals.

Colours: according Eurolux Commercial Vehicles Colour Box.

Only for professional use.

	Mixing ratio (by volume), at 20°C	100% Synthetic Topcoat 5-210 0 - 40% 1K Thinner 3-70		
	Spray viscosity, DIN4 at 20°C	Airless/Airmix: 80 - 100 s Pressure Airspray: 22 – 30 s		
	Application method	Airless/Airmix: 0,3 – 0,5 mm., 100 - 120 bar Pressure Airspray: 1,3 - 1,7 mm., 2,0 – 2,5 bar		
	Number of spraycoats	1 - 2		
	Flash off at 20°C	10 - 15 min		
	Drying time at 20°C:	<u>Dust-dry:</u>	<u>Touch-dry:</u>	<u>Fully cured:</u>
		30 min	4 hr	overnight
		<i>End hardness achieved after 8 – 10 days (20°C)</i>		
	Theoretical coverage	9 m²/l		
	Storage	Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry, cool and well ventilated place. Storage temperature above 3°C.		
	Shelf-life	3 years		

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.