

## TECHNICAL DATA SHEET

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Doc. Nr. TDS\_1-700 Version: 2019\_01

## 2K HS BRILLIANT CLEAR 1–700

A two-component high solid acrylic clearcoat, used as a special final coating to the basecoat with excellent durability and high anti-scratch properties.

Eurolux 2K HS Brilliant Clear 1-700 is a colourless, non-yellowing clearcoat with high viscosity. Can be diluted till 20%. Excellent chemical and mechanical properties. Strong UV-protection. Suitable for car and truck repair as a finish topcoat. High gloss and optimal flow. Air drying and forced drying. Provides a long-term surface protection and has excellent adhesion on solvent borne and waterborne basecoats. Only for professional use.

		100% 2K HS Brilliant Clear 1-700				
	Mixing ratio (by volume), at 20ºC	50% 2K Universal Hardener 2-900 Std / 2-901 Fast				
		10 – 20% 2K Thinner 3-50 Std / 3-51 Fast / 3-52 Slow				
Potlife		ca. 2 – 3 hr				
<b>∏</b> s	Sprayviscosity, DIN 4, at 20°C	17 – 20 s				
Application method 1,3 – 1,5 mm 2,5 – 3,5 bar						
	Number of spraycoats	2; Film thickness 40 – 60 μm				
<u>}t)</u> t) ::::::::::::::::::::::::::::::::::	Flash off at 20°C	5 - 10 min				
	Drying time at 20°C:	<u>Dust-dry</u> 30 min	<u>Dry to handle</u> 7 – 8 hr	Fully cured overnight		
	60°C:	5 min	25 min – 30 min	40 min		
Theoretical coverage		10-12 m²/l (50 μm dry film thickness)				
VOC-regulation		VOC-compliant				
		2004/42/IIB(e)(840)570				
Storage		Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry and well ventilated place. Storage temperature above 3°C.				
Shelf-life		4 years				
user wil		isfied himself independ	ed on our experiences ar dently of the suitability of m this leaflet.			