

## TECHNICAL DATA SHEET



Doc. Nr. TDS\_S610

Version: 2016\_01

### 1K ALKYD PRIMER RED BROWN S610

**EuroLux 1K Alkyd Primer Red Brown S610 is an alkyd based 1K Primer. Can also be used as a Primer Topcoat direct to metal, direct to rust.**

**Quick drying, anti-corrosion, mechanical stable and resistant against chemicals.**

**Only for professional use.**

	<b>Mixing ratio</b>	100% 1K Primer S611 0 – 10% 1K Thinner 3-70		
	<b>Spraying viscosity, DIN 4, bij 20°C</b>	Airless: 30 – 100 s		
	<b>Application method</b>	By roller or by brush Airless: 0,28 – 0,43 mm. 120 – 160 bar		
	<b>Number of spraycoats</b>	1 - 2; Dry film thickness 70 – 120 µm		
	<b>Flash off at 20°C</b>	5 - 10 min		
	<b>Dryingtime at 20°C:</b>	<u>Dustfree</u> 15 -20 min	<u>Dry to handle</u> 1,5 hr	<u>Fully cured</u> overnight
	<b>Theoretical coverage</b>	Ca. 10 m <sup>2</sup> /l (40 µm dry film thickness)		
	<b>Storage</b>	Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry and well ventilated place. Storage temperature above 3°C.		
	<b>Shelf-life</b>	2 years		

**The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.**