

TECHNICAL DATA SHEET



Doc. Nr. TDS_S257

Version: 2016_01

2K INDUSTRIAL PRIMER S257

A two-component high solid primer filler for industrial use.

EuroLux S257 is a 2K HS Primer/Filler with excellent adhesion and smooth sanding properties.







Application as sanding primer and wet-on-wet primer. Fast drying and smooth sanding properties.

Good adhesion on metal surfaces, wooden surfaces, OSB boards, etc.

Also possible to spray wet-in-wet.

Colour: Grey

Only for professional use.

 <p>Mixing ratio (by volume), at 20°C</p>	<p>100% 2K Industrial Primer S257 33% 2K Hardener H267 0 – 15% 2K Thinner 3-50 Std / 3-51 Fast</p>
<p>Potlife</p>	<p>ca. 2 – 3 hr</p>
 <p>Sprayviscosity, DIN 4, at 20°C</p>	<p>Airless: 30 – 100 s Pressure Airspray: 20 – 30 s</p>
 <p>Application method</p>	<p>By roller or by brush Airless/Airmix: 0,28 – 0,43 mm. 120 - 160 bar Pressure Airspray: 1,6 – 1,8 mm. 3,5 – 4,5 bar</p>
 <p>Number of spraycoats</p>	<p>1 – 3 ; Film thickness 60 – 120 µm</p>
 <p>Flash off at 20°C</p>	<p>10 - 15 min</p>
 <p>Drying time at 20°C: 60°C:</p>	<p>2 – 3 hr 30 min</p>
<p>Theretical coverage</p>	<p>8 - 9 m²/l (60 µm dry film thickness)</p>
<p>VOC-regulation</p>	<p>VOC-compliant 2004/42/IIIB(c)(540)<540</p>
<p>Storage</p>	<p>Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry and well ventilated place. Storage temperature above 3°C.</p>
<p>Shelf-life</p>	<p>2 years</p>

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.