

## TECHNICAL DATA SHEET









Doc. Nr. TDS\_5-600

Version: 2016\_01

### 2K ACRYLIC TOPCOAT EXTRA GLOSS 5-600

**A two-component Acrylic Topcoat, with very high gloss, with excellent anti-scratch properties.**  
Eurolux 2K Acrylic Topcoat 5-600 is a high gloss, non-yellowing topcoat with excellent chemical and mechanical properties. Strong UV-protection. Suitable for metal surfaces, as well for car and truck repair as a finish topcoat. Air drying and forced drying. Provides a long-term surface protection and has excellent adhesion.  
**Colours: a wide range of car and industrial colours.**  
**Only for professional use.**

	<b>Mixing ratio (by volume), at 20°C</b>	<b>100% 2K Acrylic Topcoat 5-600</b> <b>50% 2K Hardener 2-200 Std / 2-201 Fast / HD-Plus Std / HD-Plus Fast</b> <b>15% 2K Thinner 3-50 Std / 3-51 Fast / 3-52 Slow</b>		
	<b>Potlife</b>	ca. 3 - 4 hr		
	<b>Sprayviscosity, DIN 4, at 20°C</b>	17 - 20 s		
	<b>Application method</b>	1,3 – 1,5 mm 2,5 – 3,5 bar		
	<b>Number of spraycoats</b>	2 ; Film thickness 40 – 60 µm		
	<b>Flash off at 20°C</b>	10 - 15 min		
	<b>Drying time at 20°C:</b>	<u>Dust-dry</u> 30 min	<u>Dry to handle</u> 7 – 8 hr	<u>Fully cured</u> overnight
	<b>60°C:</b>	5 min	25 min –30 min	1,5 hr
	<b>Theoretical coverage</b>	10 m <sup>2</sup> /l (50 µm dry film thickness)		
	<b>VOC-regulation</b>	VOC-compliant 2004/42/IIB(e)(840)590		
	<b>Storage</b>	Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry and well ventilated place. Storage temperature above 3°C.		
	<b>Shelf-life</b>	4 years		

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.