

TECHNICAL DATA SHEET



Doc. Nr. TDS_5-320

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2K EPOXY TOPCOAT 4:1 5-320

Eurolux 2K Epoxy Topcoat 5-320 is a two-component, high build, epoxy resin based finishing coat. For inside and outside coating for metal and concrete in industrial environment.

Surface should be dry and clean.

Colours: a wide range of industrial colours.

Only for professional use.



Mixing ratio (by volume), at 20°C

**100% 2K Epoxy Topcoat 5-320
25% 2K Epoxy Hardener 2-320
0 - 10% Epoxy Thinner T400**

Potlife

Ca. 2 – 3 hr



Sprayviscosity, DIN 4, at 20°C

**Airless: 30 - 100 s
Pressure airspray: 20 – 30 s**



Application method

**By roller or brush
Airless: 0,28 – 0,43 mm. 120 – 160 bar
Pressure airspray: 1,3 – 1,8 mm. 2,5 – 3,5 bar
Apply in a well-ventilated place
Use a protective face-mask**



Number of coats

1 - 2 ; Film thickness 40 – 60 µm



Flash off at 20°C

10 – 15 min



Drying time at 20°C:

**Overnight
When applied on concrete floors, floor will be fully usable after 2 days**

Theoretical coverage

7 – 10 m²/l

Storage

Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry, cool and well ventilated place. Storage temperature above 3°C.

Shelf-life

2 years

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.