

TECHNICAL DATA SHEET



Doc. Nr. TDS_4-500

Version: 2016_01







2K HS SURFACER 4-500

A two-component high solid acrylic primer filler for car and truck repair.

Eurolux 2K HS Surfacers 4-500 has high anti-corrosion, hiding, mechanical and adhesion properties. In our production the Surfacers are dispersed over the pearlmill. For this reason the Eurolux 2K HS Surfacers have a very fine grinding structure, which ensures a smooth surface. Fast drying and easy sanding properties. Also possible to spray wet-in-wet.

Available in colours: Grey – Dark-grey – Black – White

Only for professional use.

	Mixing ratio (by volume), at 20°C	100% 2K HS Surfacers 4-500 25% 2K Hardener 2-50 0 – 15% 2K Thinner 3-50 Std / 3-51 Fast
	Potlife	ca. 2 – 3 hr
	Spray viscosity, DIN 4, at 20°C	20 - 30 s
	Application method	1,6 – 1,8 mm 3,5 – 4,5 bar
	Number of spraycoats	1 – 3 ; Film thickness 60 – 120 µm
	Flash off at 20°C	10 - 15 min
	Drying time at 20°C: 60°C:	2 – 3 hr 30 min
	Theoretical coverage	8 - 9 m ² /l (60 µm dry film thickness)
	VOC-regulation	VOC-compliant 2004/42/IIIB(c)(540)<540
	Storage	Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry and well ventilated place. Storage temperature above 3°C.
	Shelf-life	2 years

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.