

## TECHNICAL DATA SHEET



Doc. Nr. TDS\_4-300

Version: 2022\_01

### 1K INDUSTRIAL COAT 4-300






**EuroLux 1K Industrial Coat 4-300 is a one component, semi-gloss, alkyd based, direct to metal Topcoat.**

**Quick drying, anti-corrosion, mechanical stable and resistant against chemicals.**

**Provides a long term surface protection.**

**Colours: according EuroLux Commercial Vehicles Colour Box.**

**Only for professional use.**

	<b>Mixing ratio (by volume)</b>	<b>100% 1K Industrial Coat 4-300 0 – 30% 1K Thinner 3-70</b>	
	<b>Application method</b>	<b>By roller or by brush Airless/Airmix: 0,28 – 0,43 mm 100 - 120 bar Pressure Airspray: 1,5 – 2,0 mm 1,6 – 2,0 bar</b>	
	<b>Number of spraycoats</b>	<b>1 - 2; Film thickness 40 – 120 µm</b>	
	<b>Flash off at 20°C</b>	<b>5 - 10 min</b>	
	<b>Drying time at 20°C:</b>	<b><u>Dust dry</u> 5-10 min</b>	<b><u>Drying time</u> 2 hr</b>
<b>Coverage</b>	<b>10 m<sup>2</sup>/l (40 µm dry film thickness)</b>		
<b>Storage</b>	<b>Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry, cool and well ventilated place. Storage temperature above 3°C.</b>		
<b>Shelf-life</b>	<b>3 years</b>		

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.