

## TECHNICAL DATA SHEET



Doc. Nr. TDS\_4-300

Version: 2016\_01

### 1K INDUSTRIAL COAT 4-300







**EuroLux 1K Industrial Coat 4-300 is a one component, semi-gloss, direct to metal / direct to rust Primer Topcoat.**

**Quick drying, anti-corrosion, mechanical stable and resistant against chemicals.**

**Provides a long term surface protection.**

**Colours: wide industrial colour range.**

**Only for professional use.**

	<b>Mixing ratio (by volume)</b>	<b>100% 1K Industrial Coat 4-300 0 – 10% 1K Thinner 3-70</b>		
	<b>Spraying viscosity, DIN 4, bij 20°C</b>	<b>Airless: 30 – 100 s</b>		
	<b>Application method</b>	<b>By roller or brush Airless/airmix: 0,28 – 0,43 mm. 120 - 160 bar</b>		
	<b>Number of spraycoats</b>	<b>1 - 2; Film thickness 70 – 120 µm</b>		
	<b>Flash off at 20°C</b>	<b>5 - 10 min</b>		
	<b>Drying time at 20°C:</b>	<b>Dust dry 5 – 10 min</b>	<b>Touch dry 1 hr</b>	<b>Fully cured 3 hr</b>
<b>Coverage</b>	<b>7 m<sup>2</sup>/l</b>			
<b>Storage</b>	<b>Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry, cool and well ventilated place. Storage temperature above 3°C.</b>			
<b>Shelf-life</b>	<b>1 year</b>			

**The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.**