

TECHNICAL DATA SHEET



Doc. Nr. TDS_4-200

Version: 2016_01

2K ACRYLIC PRIMER FILLER 4-200

A two-component high build Acrylic Primer Filler for car and truck repair.







Eurolux 2K Acrylic Primer Filler 4-200 has high filling, hiding, mechanical and adhesion properties.

Fast drying, excellent adhesion and smooth sanding properties.

Also possible to spray wet-in-wet.

Colour: Grey

Only for professional use.

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|---|---|
|  <p>Mixing ratio (by volume), at 20°C</p> | <p>100% 2K Acrylic Primer Filler 4-200 20% 2K Hardener 2-20 0 – 15% 2K Thinner 3-50 Std / 3-51 Fast</p> |
| <p>Potlife</p> | <p>ca. 2 – 3 hr</p> |
|  <p>Sprayviscosity, DIN 4, at 20°C</p> | <p>Airless: 30 – 100 s Pressure airspray: 20 – 30 s</p> |
|  <p>Application method</p> | <p>By roller or by brush Airless/Airmix: 0,28 – 0,43 mm. 120 - 160 bar Pressure Airspray: 1,6 – 1,8 mm. 3,5 – 4,5 bar</p> |
|  <p>Number of spraycoats</p> | <p>1 – 3 ; Film thickness 60 – 120 µm</p> |
|  <p>Flash off at 20°C</p> | <p>10 - 15 min</p> |
|  <p>Drying time at 20°C: 60°C:</p> | <p>2 – 3 hr 30 min</p> |
| <p>Theretical coverage</p> | <p>7 -8 m²/l (60 µm dry film thickness)</p> |
| <p>VOC-regulation</p> | <p>VOC-compliant 2004/42/IIIB(c)(540)<540</p> |
| <p>Storage</p> | <p>Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry and well ventilated place. Storage temperature above 3°C.</p> |
| <p>Shelf-life</p> | <p>2 years</p> |

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.