

TECHNICAL DATA SHEET



Doc. Nr. TDS_4-100







Version: 2016_01

1K ACRYLIC PRIMER 4-100

Eurolux 4-100 is a one component Primer Filler with excellent adhesion. The product is fast drying, has high filling and smooth sanding properties. Possible to coat over with Eurolux 2K Topcoats and 1K Basecoat.

Colour: Grey

Only for professional use.

	Mixing ratio (by volume)	100% 1K Acrylic Primer 4-100 0 – 15% Thinner 3-70		
	Sprayviscosity, DIN 4, at 20°C	Airless: 30 – 100 s Pressure airspray: 20 – 30 s		
	Application method	By roller or by brush Airless/Airmix: 0,28 – 0,43 mm. 120 - 160 bar Pressure Airspray: 1,6 – 18 mm. 3,5 – 4,5 bar		
	Number of spraycoats	1 - 2; Film thickness 50 – 70 µm		
	Flash off at 20°C	10 - 15 min		
	Drying time at 20°C:	Recoatable 30 min.	Dry to handle 2 – 3 hr	Fully cured: 12 hr
VOC-regulation	VOC-compliant 2004/42/IIIB(c)(540)<540			
Storage	Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry, cool and well ventilated place. Storage temperature above 3°C.			
Shelf-life	1 year			

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.